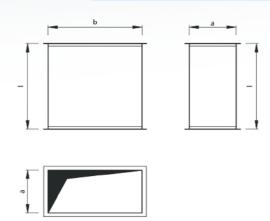


Lined ducts

ID

Dimensions





Description

All rectangular ducts are fitted with flange frames made of sheet angles and braced by cross-wise ribbing. Larger ducts are additionally braced with galvanized tubes (baffles). The ducts are manufactured in the following standard sections to standardize the fabrication, shipping and installation procedure:

If a or $b \le 500$, then L = 1250 mm If a or b > 500, then L = 1500 mm

If rectangular duct ends should be finished otherwise than with flange frames, use the following designations to indicate the required option:

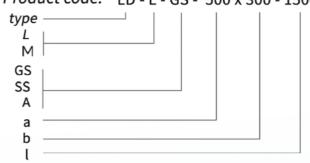
LR – separate frame

BR — no frame (bare end)

Z – blind end

How to order

Product code: LD - L - GS - 500 x 300 - 1500



L — low-pressure version S

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

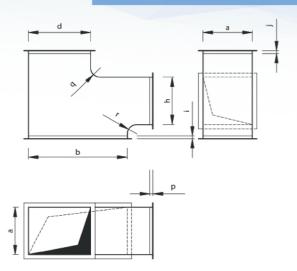
b — height

l — length



Tee T

Dimensions



Description

The T-piece ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. This fitting allows building ductwork with a branch taken off at 90 degrees. The T-piece height a is fixed.

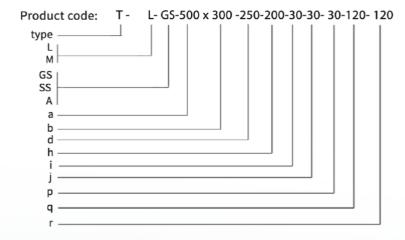
Available materials — Product code examples

T-...- GS -...-... — galvanized steel sheet

T-...- SS -...-... - 1.4301/304 or 316L stainless steel sheet

T-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A-aluminum

a - width

b — height

d — outlet height

h — take-off height

i — extension (default i = 30 mm)

j — extension (default j = 30 mm)

p — extension (default p = 30 mm)

q - radius (default q = 120 mm)

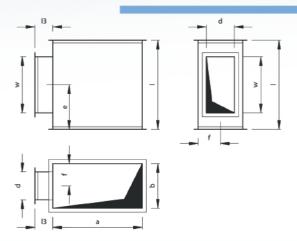
r — radius (default r = 120 mm)



Tee with square take-off TST



Dimensions



Description

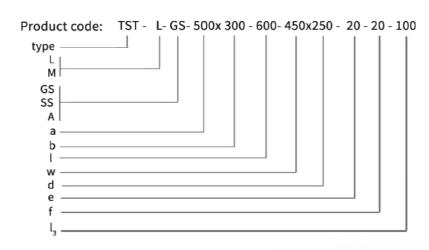
The T-piece ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. The T-piece helps building ductwork with a take-off branch at 90 degrees and a reduced size. The inlet and outlet sizes are the same. Available materials — Product code examples

TST-...- GS -...- — galvanized steel sheet

TST-...- SS -...-... -1.4301/304 or 316L stainless steel sheet

TST-...- A -...- — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a - width

b — height

l — length

w — take-off length

d — take-off width

e — take-off offset in length

f — take-off offset in width

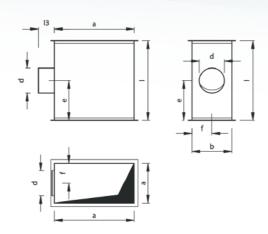
I₂ — take-off length (default I3 = 100 mm)



Tee with round take-off TRT

Dimensions





Description

All T-pieces with round take-offs are fitted with flange frames made of sheet angles and braced by cross-wise ribbing. The round take-off port is coaxial in the standard version. The standard round take-off port is male; the TRL2 version is available on request with male connector fitted with gaskets.

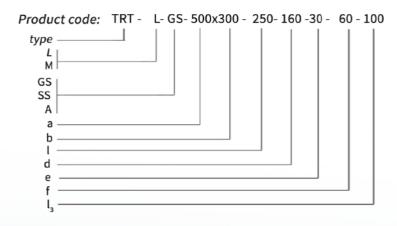
Available materials — Product code examples

TRT-...- GS -...-... — galvanized steel sheet

TRT-...- SS -...- -1.4301/304 or 316L stainless steel sheet

TRT-...- A -...- — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS- stainless steel

A — aluminum

a — width

b — height

l l------

l — length d — diameter

e — offset in length

e — onset in tengti

f — offset in width l_a — take-off length (default l_a = 100 mm)

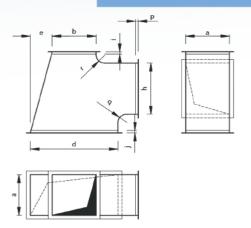


Reducing variable Tee

TVR

Dimensions





Description

The T-piece ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. The T-piece helps building ductwork with a take-off branch at 90 degrees, reduction of the main duct clear passage and an offset by any value of size m.

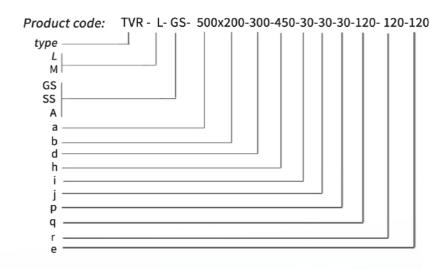
Available materials — Product code examples

TVR-...- GS -...-... — galvanized steel sheet

TVR-...- SS -...-... - 1.4301/304 or 316L stainless steel sheet

TVR-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b - height

d — outlet height

h — take-off height

i — extension (default i = 30 mm)

j — extension (default j = 30 mm)

p - extension (default p = 30 mm)

q — radius (default q = 120 mm)

r — radius (default r = 120 mm)

e – offset

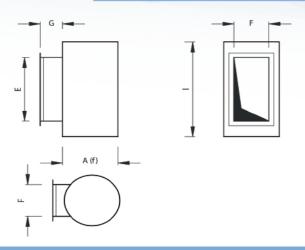


Round tee with rectangular take-offs

Dimensions

T-RTR





Description

The T-connectors allow building a T-connection between a round and a square duct. One end features a flange frame of sheet angles or a hemmed flange. The round duct ends are provided with hemming for sheet screws in the standard version.

T-connectors can be fabricated as a fully round T-pieces on request.

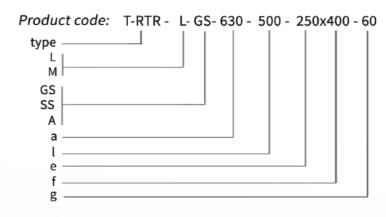
Available materials — Product code examples

T-RTR-...- GS -...-... — galvanized steel sheet

T-RTR-...- SS -...-... -1.4301/304 or 316L stainless steel sheet

T-RTR-...- A -...- - AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — duct diameter

l — round duct length

e — take-off length

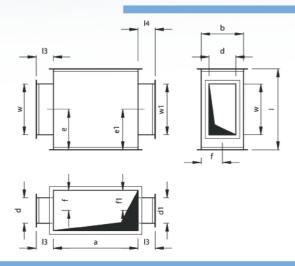
f — take-off width

g — take-off height



Four-way pieces with square take-offs FW-ST





Dimensions

Description

The four-way piece ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. This fitting allows building ductwork with branches taken off at 90 degrees.

Available materials — Product code examples

FW-ST-...- GS -...- — galvanized steel sheet

FW-ST-...- SS -...- -1.4301/304 or 316L stainless steel sheet

FW-ST-...- A -...- — AW-1050A H24 aluminium sheet

How to order

Product code example

Product code: FW-ST -L- GS- 500x300- 400-200x150-200-150-100- 100-80-60-60-100 type L L - low-pressure version М M — medium-pressure GS-galvanized steel version GS SS— stainless steel SS A — aluminum Α a - width а b — height l — length w — take-off length W d — take-off width d e — take-off offset in length f — take-off offset in width I₃ — take-off height (default I₃ = 100 mm) w, - take-off length d, - take-off width take-off offset in length
take-off offset in width take-off height (default I, = 100 mm)

If all dimensions of both take-off ports are identical, they are aligned according to the default sizing.

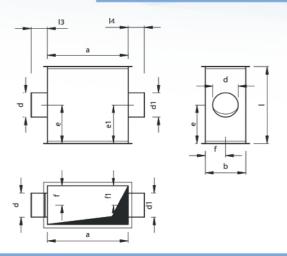


Four-way pieces with round takeoffs

FW-RT

Dimensions





Description

All four-way pieces with round take-offs are fitted with flange frames made of sheet angles and braced by cross-wise ribbing. The round take-off ports are coaxial in the standard version. The standard round take-off ports are male; the CZL2 version is available on request with male connectors fitted with gaskets.

Available materials — Product code examples

FW-RT-...- GS -...- — galvanized steel sheet

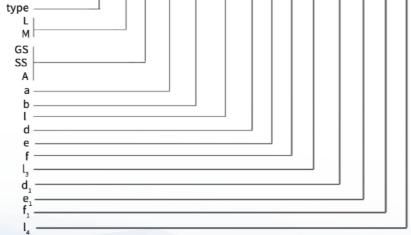
FW-RT-...- SS -...-... -1.4301/304 or 316L stainless steel sheet

- AW-1050A H24 aluminium sheet FW-RT-...- A -...-...

How to order

Product code example

Product code: FW-RT -L- GS- 500x300 -400- 160-50-80-100- 150-100-80-100



L — low-pressure version M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b — height

I — length d — take-off diameter

take-off offset in length

take-off offset in width

— take-off height (default I3 = 100 mm)

take-off diameter

— take-off offset in length

take-off offset in width

take-off height

If all dimensions of both take-off ports are identical, they are aligned according to the default sizing.

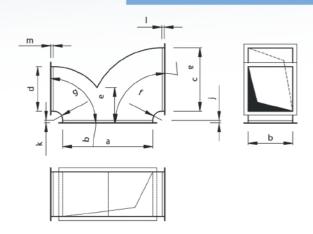


Splitters

S1

Dimensions





Description

The wye tees are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. This fitting allows building the ductwork with two take-offs set at any angle. The width may vary between the two take-off ports. Vanes can be installed.

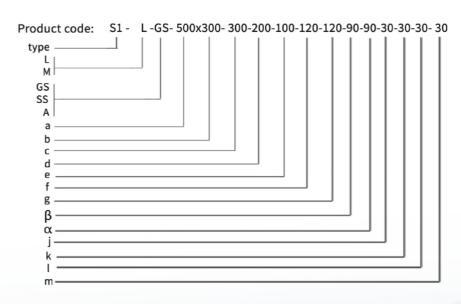
Available materials — Product code examples

SI-...- GS -...- — galvanized steel sheet

SI-...- SS -...-... -1.4301/304 or 316L stainless steel sheet

S1-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

 $\mathsf{a}-\mathsf{width}$

b — height

c — take-off 1 height

d — take-off 2 height

e - base length

f — radius (default f = 120 mm)

g — radius (default g = 120 mm)

 $\hat{\beta}$ — angle (default $\hat{\beta}$ = 90°)

 α — angle (default α = 90°)

j — extension (default j = 30 mm)

k — extension (default k = 30 mm)

l — extension (default l = 30 mm)

m — extension (default m = 30 mm)

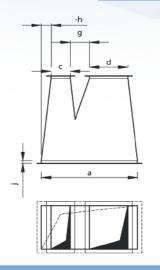


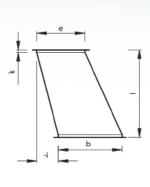
Splitters

S2

Dimensions







Description

The wye tee (pant) are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. The wye te divides the air flow between two parallel legs.

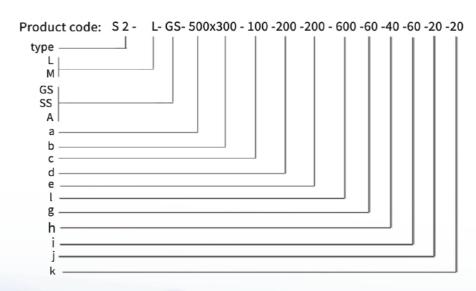
Available materials — Product code examples

S 2-...- GS -...- — galvanized steel sheet

S 2-...- SS -...-... - 1.4301/304 or 316L stainless steel sheet

S 2-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

 $a\,-\text{width}$

b — height

c — left-hand clear height

d — right-hand clear height

e — outlet width

I — length

g - take-off spacing

h — horizontal offset

i — vertical offset

j — extension (default j = 30 mm)

k — extension (default k = 30 mm)

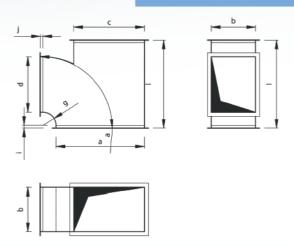


Splitters with take-off bend

SBT

Dimensions





Description

All T-pieces with take-off bends are fitted with flange frames made of sheet angles and braced by cross-wise ribbing. A take-off bend provides smooth distribution of air without increasing the flow turbulence due to the presence of a vane.

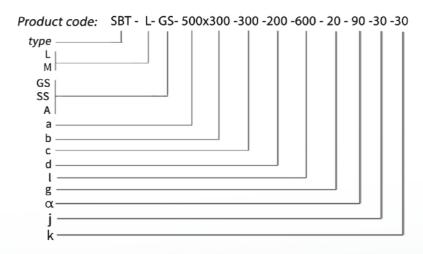
Available materials — Product code examples

SBT-...- GS -...- — galvanized steel sheet

SBT-...- SS -...-... -1.4301/304 or 316L stainless steel sheet

SBT-...- A -...- — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M - medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a-width

b - height

c — clear height

d — take-off height

l - length

g - radius (default g = 120 mm)

 α — angle (default α = 90°)

j — extension (default j = 30 mm)

k — extension (default k = 30 mm)

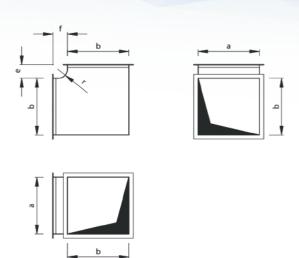


Rectangular elbows

RE

Dimensions

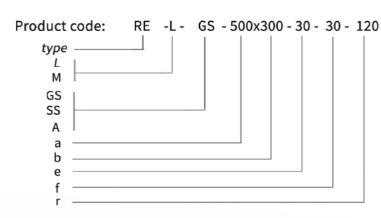




Description

The 90° elbows are fitted with sheet angles, and the entire product is braced by cross-wise ribbing. The elbows are recommended for low air velocity and/or low-pressure ventilation systems and smaller sizes of side $b \le 400$ mm. The standard radius is r = 120 mm. Typical applications of the elbows include rerouting the ductwork by 90 degrees with the same clear cross-section.

How to order



L — low-pressure version

M — medium-pressure version

GS — galvanized steel

SS — stainless steel

A — aluminium

a — width

b — height

e — extension (default e = 150 mm)

f — extension (default f = 150 mm)

— radius (default r = 120 mm)

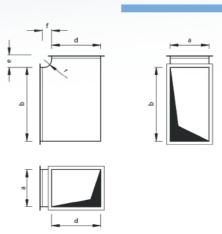
The elbows are available at 90° only. The standard versions are made in default dimension sizes which do not have to be specified.

VRE



Variable rectangular elbows

Dimensions



Description

The 90° elbows are fitted with sheet angles, and the entire product is braced by cross-wise ribbing. The elbows are recommended for low air velocity and/or low-pressure ventilation systems and smaller sizes of side $b \le 400$ mm. The standard radius is r = 120 mm. Typical applications of the elbows include rerouting the ductwork by 90 degrees with the inner clearance varying along the elbow path.

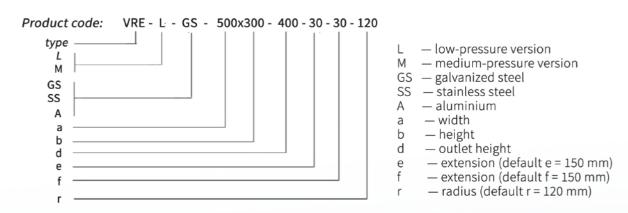
Available materials — Product code examples

VRE-...- GS -...- — galvanized steel sheet

VRE-...- SS -...-... -1.4301/304 or 316L stainless steel sheet

VRE-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



The elbows are available at 90° only. The standard versions are made in default dimension sizes which do not have to be specified.

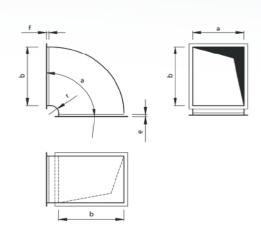


Rectangular bends elbows

RBE

Dimensions





Description

The standard 90° bends are fitted with sheet angles, have an inner and outer rounding, and the entire product is braced by cross-wise ribbing. The bends are recommended for high air velocity and/or higher pressure ventilation systems and greater sizes of side

b > 400 mm. The standard radius is r = 120 mm. The standard angle is $a = 90^{\circ}$.

Typical applications of the bends include rerouting the ductwork by 90° with the same clear cross-section.

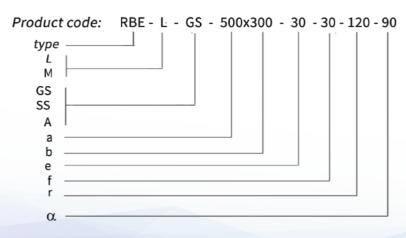
Available materials — Product code examples

RBE-...- GS -...- — galvanized steel sheet

RBE-...- SS -...-... -1.4301/304 or 316L stainless steel sheet

RBE-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b — height

e — extension (default e = 30 mm)

f — extension (default f = 30 mm)

r — radius (default r = 120 mm)

 α — angle (default α = 90°)

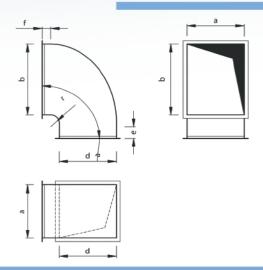


Variable rectangular bends elbows

VRBE

Dimensions





Description

The standard 90° bends are fitted with sheet angles, have an inner and outer rounding, and the entire product is braced by cross-wise ribbing. The bends are recommended for high air velocity and/or higher pressure ventilation systems and greater sizes of side b > 400 mm. The standard radius is r = 120 mm. The standard angle is $a = 90^{\circ}$. Typical applications of the elbows include rerouting the ductwork by 90 degrees with the inner clearance varying along the elbow path.

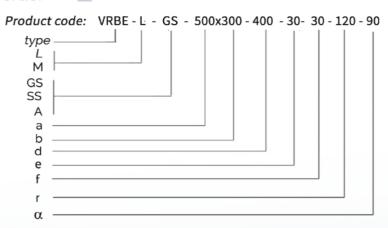
Available materials — Product code examples

VRBE-...- GS -...-... — galvanized steel sheet

VRBE-...- SS -...- ... — 1.4301/304 or 316L stainless steel sheet

VRBE-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version M — medium-pressure

GS— galvanized steel version

SS— stainless steel A— aluminum

a — width

b — height

d — outlet height

e — extension (default e = 30 mm) f — extension (default f = 30 mm)

r — radius (default r = 120 mm)

 α — angle (default α = 90°)

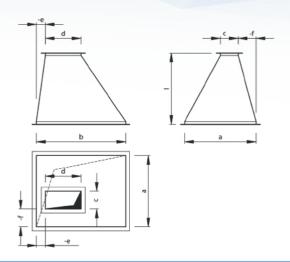


Eccentric reducers

FR

Dimensions





Description

The eccentric reducers are adapters designed for coupling two rectangular ducts of different sizes. The ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. The eccentric reducers help route the ventilation ductwork with liberal modifications of all duct dimensions and offsetting the centreline by any value in both directions.

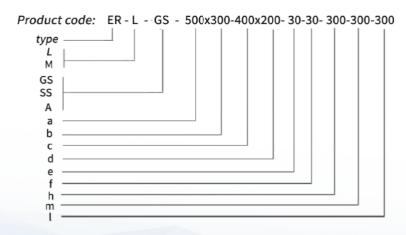
Available materials — Product code examples

ER-...- GS -...- — galvanized steel sheet

ER-...- SS -...-... - 1.4301/304 or 316L stainless steel sheet

ER-...- A -...- — AW-1050A H24 aluminium sheet

How to order



L — low-pressure versionM — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b — height

c - outlet width

d — outlet height

e — vertical offset

f — horizontal offset

h — extension (default h = 30 mm)

m - extension (default m = 30 mm)

l — length

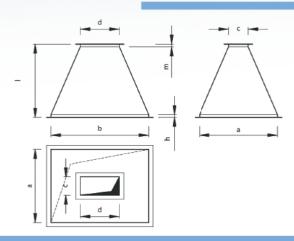


Concentric reducers

CR

Dimensions





Description

The reducers are adapters designed for coupling two rectangular ducts of different sizes. The ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. The reducers help in routing ductwork at points where a symmetric cross-section reduction is required. The ducts are kept coaxial at both ends.

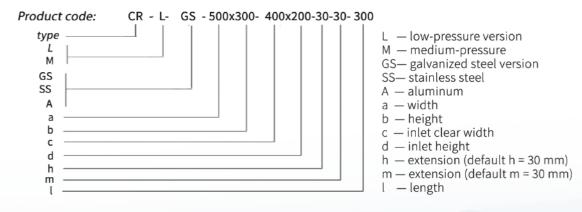
Available materials — Product code examples

CR-...- GS -...- — galvanized steel sheet

CR-...- SS -...-... -1.4301/304 or 316L stainless steel sheet

CR-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



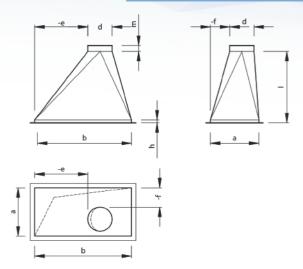


Eccentric reducers square-to-round

ER-S/R

Dimensions





Description

This transition piece changes the ductwork shape from rectangular to round. The fitting helps route the ventilation ductwork with liberal modifications of all duct dimensions and offsetting the centreline by any value in both directions. The round connector is male in the standard version. The PRL7 fittings have a male connector fitted with a gasket.

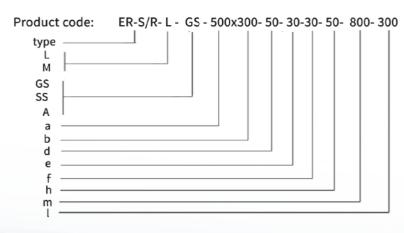
Available materials — Product code examples

ER-S/R-...- GS -...- — galvanized steel sheet

ER-S/R-...-SS-...-... - 1.4301/304 or 316L stainless steel sheet

ER-S/R-...- A -...- — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b - height

d — diameter

e — vertical offset

f — horizontal offset

h - extension (default h = 30 mm)

m - flange length (default m = 50 mm)

l — length



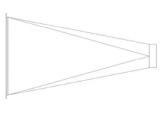
Concentric reducers square-to-round

CR-S/R











Description

This transition piece changes the ductwork shape from square to round. This fitting helps in routing round and rectangular ducts with the centrelines aligned. The square connector has a flange frame in the standard version. The round connector is male in the standard version. The PRLI fittings have a male connector fitted with a gasket.

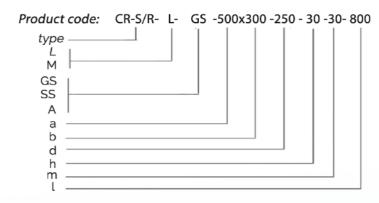
Available materials — Product code examples

CR-S/R-...- GS -...- — galvanized steel sheet

CR-S/R-...- SS -...-... - 1.4301/304 or 316L stainless steel sheet

CR-S/R-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

 $a\,-\text{width}$

b — height

d — diameter

h - extension (default h = 30 mm)

m — flange length (default m = 50 mm)

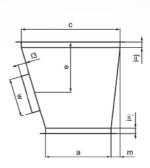
l — length

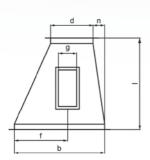


Concentric reducing with square take off CR-STO

Dimensions







Description

The T-piece ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. The T-piece helps building ductwork with a take-off branch at 90 degrees, reduction of the main duct clear passage and an offset by any value of size m. The take-off can be fabricated with height other than that of the T-piece.

Available materials — Product code examples

CR-STO-...- GS -...- — galvanized steel sheet

CR-STO-...- SS -...- -1.4301/304 or 316L stainless steel sheet

CR-STO-...- A -...- — AW-1050A H24 aluminium sheet

How to order

Product code: CR-STO -L-GS-300x500-400 x200-600-400x150-100- 50-50-80-90-30-30

type

L

M

GS

SS

A

a

b

c

d

l

w

g

l

m

n

e

f

L - low-pressure version S

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b — height

c — outlet width

d — outlet height

l — length

w — take-off length g — take-off width

_ take-off length (default I3 = 100 mm)

m —vertical offset

n — horizontal offset

e — take-off offset in length

f — take-off offset in width

i — extension (default i = 30 mm)

j — extension (default j = 30 mm)

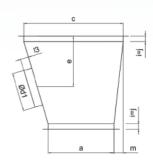


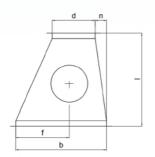
Concentric reducing with round take off

CR-RTO

Dimensions







Description

The concentric reducing T-piece ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. The round take-off connector is male and located symmetrically in the side wall. This fitting helps building ductwork with a round take-off at an angle; the angle value depends on the wall slope at the take-off side.

Available materials — Product code examples

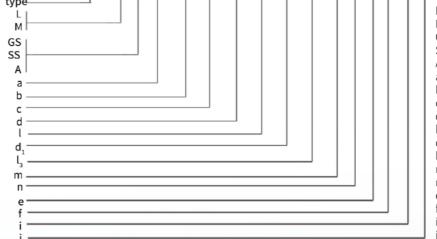
CR-RTO-...- GS -...-... — galvanized steel sheet

CR-RTO-...- SS -...-... -1.4301/304 or 316L stainless steel sheet

CR-RTO-...- A -...-... — AW-1050A H24 aluminium sheet

How to order

Product code: CR-RTO -L-GS-300x500-400x200-600-125-100- 50-50-80-90-30-30



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b — height

c — outlet height

d — take-off height

l — extension (default l = 30 mm)

d, - take-off diameter

l, — take-off length (default 13 = 30 mm)

m — vertical offset

n - horizontal offset

e - take-off offset in length

f — take-off offset in width

i — extension (default i = 30 mm)

— extension (default j = 30 mm)

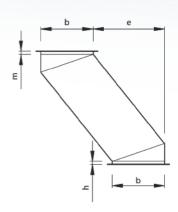


Offsets duct

OD

Dimensions







Description

Offsets help bypassing obstacles along the ductwork route, e.g. at intersections of two ducts. The ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. To achieve the required air flow rate, appropriate length sizes land of fset sizes eshould be used.

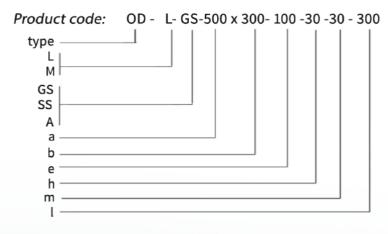
Available materials — Product code examples

OD-...- GS -...- — galvanized steel sheet

OD-...- SS -...-... — 1.4301/304 or 316L stainless steel sheet

OD-...- A -...-... — AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b — height

e — offset

h — extension (default h = 30 mm)

m — extension (default m = 30 mm)

l — length

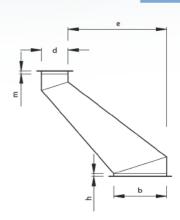


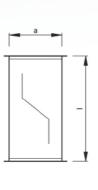
Varible Offsets Duct

V-OD

Dimensions







Description

Variable diameter offsets facilitate bypassing obstacles along the ductwork route while changing the connected duct height, which helps building intersections of two ducts. The ends are fitted with sheet angles, and the entire fitting is braced by cross-wise ribbing. To achieve the required air flow rate, appropriate length sizes I and offset sizes e should be used.

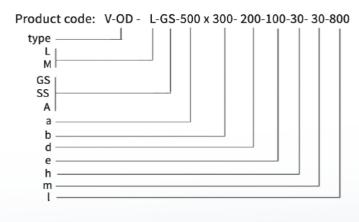
Available materials — Product code examples

V-OD-...- GS -...-... — galvanized steel sheet

V-OD-...- SS -...- -1.4301/304 or 316L stainless steel sheet

V-OD-...- A -...-... - AW-1050A H24 aluminium sheet

How to order



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b - height

d — outlet height

e - offset

h — extension (default h = 30 mm)

m — flange length (default m = 30 mm)

l — length

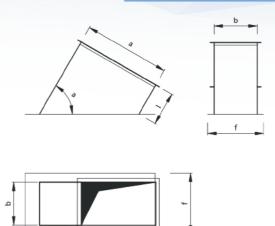


Angle ducts with plates

ADP

Dimensions

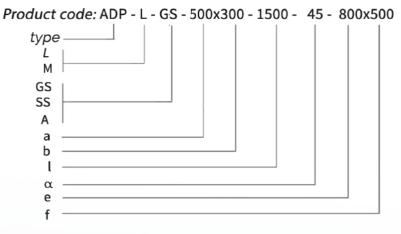




Description

The angle rectangular duct spigot plates are tipped with sheet angles at one end. The other end features a spigot plate similar to a roof kerb, the size of which can be chosen according to individual requirements. The duct angle to the plate can be anywhere between 10 and 90 degrees according to individual requirements.

How to order



L — low-pressure version
M — medium-pressure
GS— galvanized steel version
SS— stainless steel
A — aluminum
a — width
b — height
l — length
α — angle
e — base dimension a
f — base dimension b

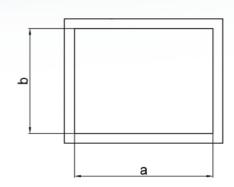


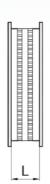
flexible duct connector

FDC

Dimensions







Description

Flexible duct connector for rectangular ducts and elements. It is made of PQ flange channel and NQ corners interconnected by AMT flexible connection. Rectangular flexible duct connectors can be used to join ventilation ducts but above all it is used to eliminate vibrations caused by air handling units and fans. The design of the AMT flexible duct connector (a joint consisting of a layer of fabric and two strips of sheet metal on both sides)ensures very good airtightness.

Available materials

FDC-...-. - galvanized steel sheet, PVC coated fabric

FDC--HI-T-... - galvanised steel sheet, silicone coated fabric

FDC-PU-...- - galvanised steel sheet, polyurethane

(PU) coated fabric

FDC- K-PU-... - stainless steel polyurethane (PU) coated

FDC- NEP -... - galvanised steel sheet, neoprene coated fabric

How to order

Product code: type flexible connector materials length width a width b

Technical Data - OPTION

	Temperature range	Characteristics
PVC	-30°C/+80°C	General use, economical choic
Silicone (HI-T)	-30°C/ +260°C	Resistance to high temperatures , high resistance to aging, weather conditions and chemical substances
Polyurethane (PU)	-30 °C / +180 °C	High abrasion resistance
Neoprene	-30°C/ +180°C	Synthetic rubber, suitable for outdoor use, High resistance to alkalis and petrol.

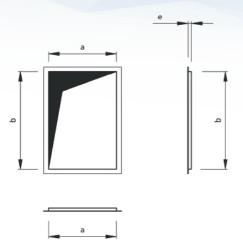


End caps

EC



Dimensions



Description

The end caps stops square duct ends. The product is made from galvanized steel sheet. The flange is made of sheet angles.

Available materials — Product code examples

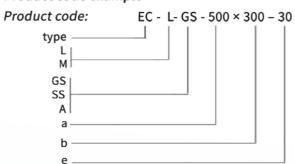
EC-...- GS -...- — galvanized steel sheet

EC-...- SS -...-... - 1.4301/304 or 316L stainless steel sheet

EC-...- A -...-... — AW-1050A H24 aluminium sheet

How to order

Product code example



L — low-pressure version

M — medium-pressure

GS— galvanized steel version

SS— stainless steel

A — aluminum

a — width

b - height

e — extension (default e = 30 mm)