



FIRE DAMPERS

Fire Damper ;

A fire damper can be defined as “a device installed in ducts and air transfer opening of an air distribution or smoke control system designed to close automatically upon detection of heat.

It also serves to interrupt migratory airflow, resist the passage of flame, and maintain the integrity of the fire rated separation.”¹

Its primary function is to prevent the passage of flame from one side of a fire-rated separation to the other.

Fire dampers (Figure 1) are operated by a fusible device, typically a melting link. They are designed and tested under UL Standard 555: Standard for Safety for Fire Dampers, to maintain the integrity of the fire-rated separation. Fire dampers are equipped with a fusible link (rated for 165°F up to 286°F), which holds the blades open until it the link melts. Upon reaching the melting point, the blades then close and stop the flame from moving into an adjoining compartment.

**Location:**

Fire dampers are installed in or near the wall or floor, at the point of duct penetration, to retain the integrity and fire rating of a wall or floor whether it is a ducted or open-plenum return application. Should the ductwork fall away, the damper needs to stay in the wall or floor to maintain the integrity of the wall or floor. One should actually think of the fire damper as part of the wall system itself.

Sleeves and Attachment:

Fire dampers are required to be installed in sleeves. Lighter gauge sleeves (18–20 ga.) require a breakaway connection from the sleeve to the ductwork. Heavier, smaller dampers (16 ga.) can be installed with a hard duct connection. The manufacturer's installation instructions will include the approved method for attachment and spacing of the attachment (Figure 2).

Sealing:

The spaces between the damper frame and the duct typically are not sealed due to thermal expansion. Breakaway connections as well as other seams can be sealed if the manufacturer's listing includes a UL-approved sealant.

There are two types of applications for fire dampers: static and dynamic. Static fire dampers can only be applied in HVAC systems that are designed to shut down in the event of a fire. Dynamic fire dampers have been tested for closure under airflow and carry both an airflow velocity (fpm) and pressure differential rating. The minimum rating for all dynamic fire dampers is 2,000 fpm and 4.0 in. wg. The minimum ratings are based upon closure at a minimum airflow of 2,400 fpm and 4.5 in. wg.



Fire Dampers

Construction and specifications :

Frame :

20 Ga (1mm) galvanized steel frame.

Blades :

24 Ga (0.7mm) interlocking type galvanized steel.

Fusible link :

U.L Listed standard F fusing temperature.
(other temperatures available on request)

Mounting :

Vertical & horizontal mounting positions.

Fire rating :

1 1/2 hour rated for use in 1 hour or 2 hours partitions.

Springs :

constant force closure springs.

Sealing :

side seals. . Finish. All steel parts with galvanized mill finish.

Single section :

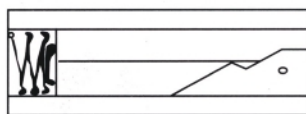
minimum size 6" x 6" W x H. Inch
maximum size 40" x 40" W x H. Inch.

Free area :

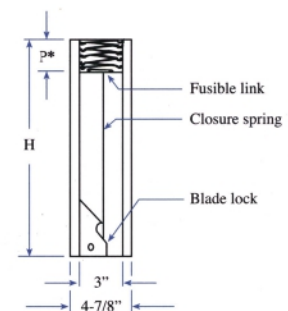
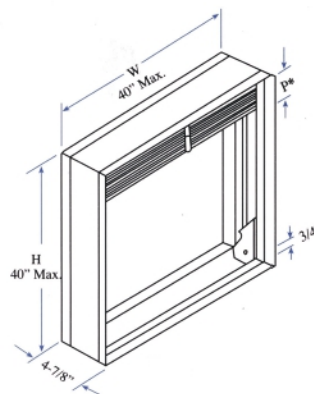
55-78% of Nominal

Recommended :

for low - medium air velocities.



Horizontal Position



Vertical Position

Note : Dampers for larger than maximum single section sizes shown above are assembled from equal size single section dampers., W and H dimensions furnished approximately 1/4" under size

Fire Dampers

Construction and specifications :

Frame :

Made from high quality galvanized steel gauge 16.

Stainless steel frame is

Blade :

Made from high quality galvanized steel gauge 22.

Stainless steel blades are available as option

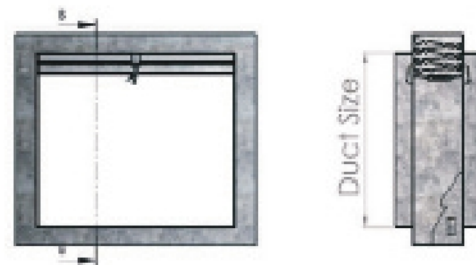
Blade ramp

Frame galvanized steel with aspring holder Closure spring

Made from stainless steel spring

Fusible links :

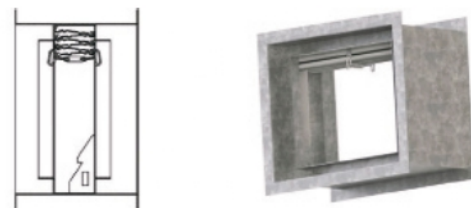
UL listed Fusible links which has fire rating of 165oF / 212 oF



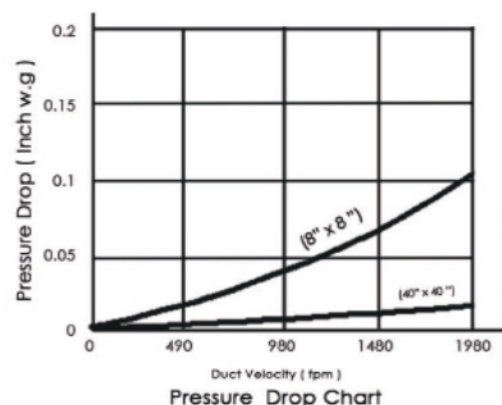
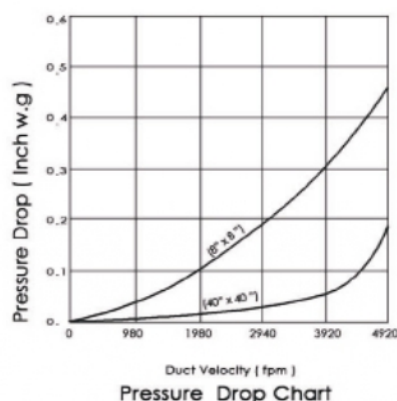
Installation

Sleeve

Made from galvanized steel gauge (16 - 10). Sleeve thickness must be thicker than duct connected to it. Sleeve gauge with the SMACNA duct connection fire, smoke and radiation damper installation HVAC systems and with NFPA-90A, damper must be secured inside sleeve by sub-frame and the sub-frame to be fastened by steel rivets or bolt.



Performance data



Data Sheet

Construction and specifications :

Operating temperatures : 135F, 165F, 212F, 286F, 350F, 375F.

Underwriters laboratory listed : yes.

Loading :

Minimum: 1 lbs

Maximum : 10 lbs

Size :

Length : 1.500 inches

Width : .562 inches

Distance between centers : .930 inches

Material :

Stamping : steel

Solder : bismuth alloy

Unit weight : .16 lbs

Available with long or short hooks : yes

Acceptable max. ambient temperatures

For specific fusible link ratings.

Fusible link rating	Maximum recommended ambient temperature
135F (57C)	90F (32C)
165F (74C)	100F (38C)
212F (100C)	150F (66C)
286F (141C)	225F (107C)
350F (177C)	300F (149C)
370F (188C)	300F (149C)
386F (197C)	375F (191C)

Many other temperature available (non – UL listed)

Numbers derived from underwriters laboratories standard UL 33

Fusible Links

[See General Information for Fusible Links](#)

ELSIE MFG CO INC

R4059

600 W MAPLE ST

PO BOX 97

WATERLOO, IN 46793 USA

Issue A, in the 135, 165, 212, 225, 350, 360, 370, 386°F temperature ratings. For loads from 1 to 30 lbs incl. Bearing length 2 in.

Issue AM, in the 165°F temperature rating. For loads from 1 to 30 lbs. incl. Bearing length 2 in.

Issue B, in the 135, 165, 212, 286, 350, 375°F temperature ratings. For loads from 1 to 10 lbs incl. Bearing length 1-3/16 in.

Issue C, in the 165, 212, 370°F temperature ratings. For loads from 2 to 50 lbs incl. Bearing length 3-3/8 in.

Issue D, in the 165, 212, 285, 286°F temperature ratings. For loads from 1 to 40 lbs incl. Bearing length 2 in.

Issue E, in the 165, 212, 286, 350, 360°F temperature ratings. For loads from 2 to 50 lbs incl. Bearing length 1-1/4 in.

Issue GFC housing frame, in the 165, 212°F temperature ratings. For loads from 4 to 40 lbs incl.

Issue Y, in the 165, 212°F temperature ratings. For loads from 1.25 to 40 lbs incl.

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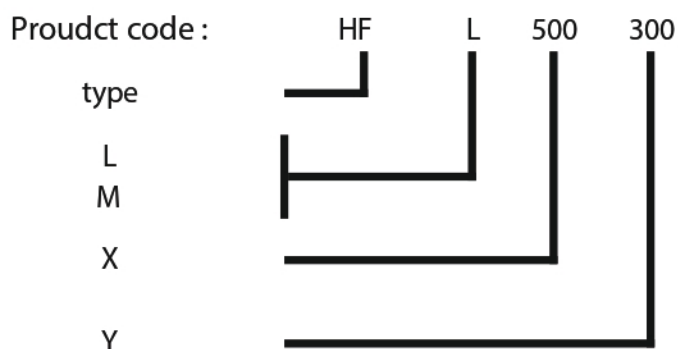
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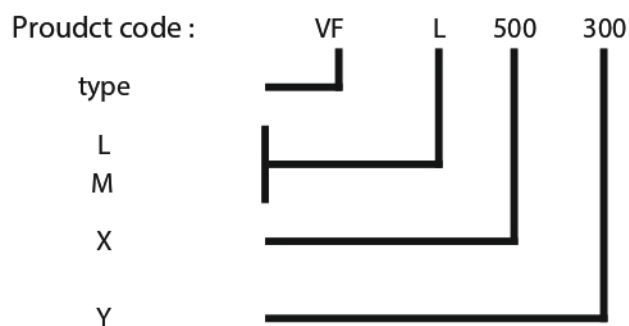
How To Order

HF



L Low-Pressuer
M Medium-Pressuer
Y height

VF



L Low-Pressuer
M Medium-Pressuer
Y height