

| NON - RETURN DAMPER



| Out standing technique for highest demands Unique in comfort, acousrics and design

Construction

1- Frame

High quality extruded aluminum profile with 3 mm flange width as.

2- Blade

Aluminum sheet as standard and galvanized steel sheet as option .

Blades (closed).

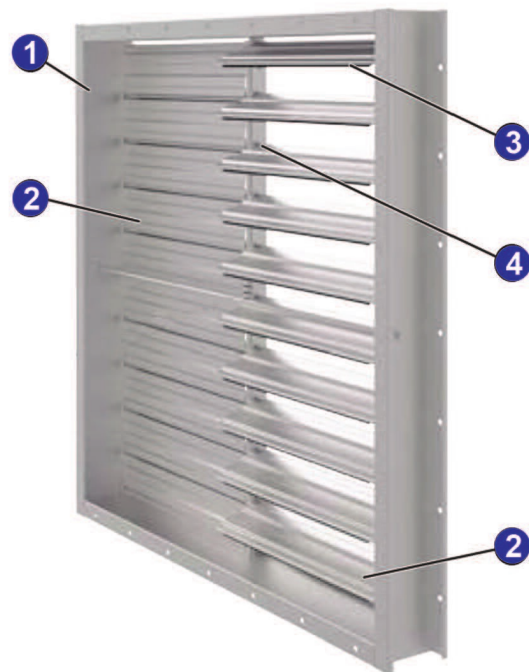
Blades (open).

3- Seal

Foam gasket to avoid air leakage.

4- Blade restrictor

Made from high quality galvanized steel sheet.



Functional description

Non-return dampers open and close automatically.

When the system is in operation, the blades open when air flows.

When the system is shut down, the blades close due to their weight.

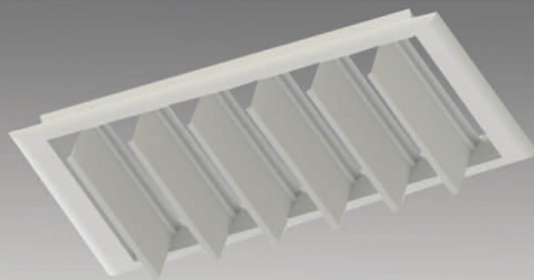
They safely prevent air from flowing against the intended airflow direction.

NON - RETURN DAMPER (N R D)

Description



- Frame made from high quality aluminum profiled.
- Blades are sealed with foam gasket at the bottom to avoid rattling noise and to provide air tight operation.
- Blades open full or to any angle depending on the air velocity. Blades stay in position of opening without fluctuating when there is constant air flow. Blades close quietly when the air flow stops.
- Designed to maintain constant pressure level inside pressurized rooms by relieving excess air when it exceeds the desired limit.
- Generally installed on diesel generator plant rooms ventilation system and exhaust ducting.
- Non-return dampers prevent unwanted airflows against the intended airflow direction when the system is not in operation.
- Maximum differential pressure: 100 Pa.
- Casing with U-channel connection suitable for rectangular ducts.
- Available in standard sizes and many intermediate sizes.
- Non-return damper with formed aluminum blades for normal requirements; blades are fitted with seals for sound attenuation.
- Non-return damper, duct connection without flange holes.
- Non-return damper, duct connection with flange holes.
- Maintenance-free as construction and materials are not subject to wear.
- Contamination should be removed as it may lead to corrosion and to increased closed blade air leakage.



Technical Data

Application

- Non-return damper for installation into ductwork.
- Prevention of unwanted airflows against the intended airflow direction when the system is not in operation.
- Blades close automatically when the system is shut down.
- Maximum differential pressure 100 Pa.

Special characteristics

- Any intermediate sizes within the standard size range are available.
- operating temperature: -20 – 80 °C.
- Maximum differential pressure: 100 Pa.
- Non-return dampers are opened and closed by the airflow; no actuator is required.
- Non-return damper with formed aluminum blades for normal requirements; blades are fitted with seals for sound attenuation.

Nominal sizes

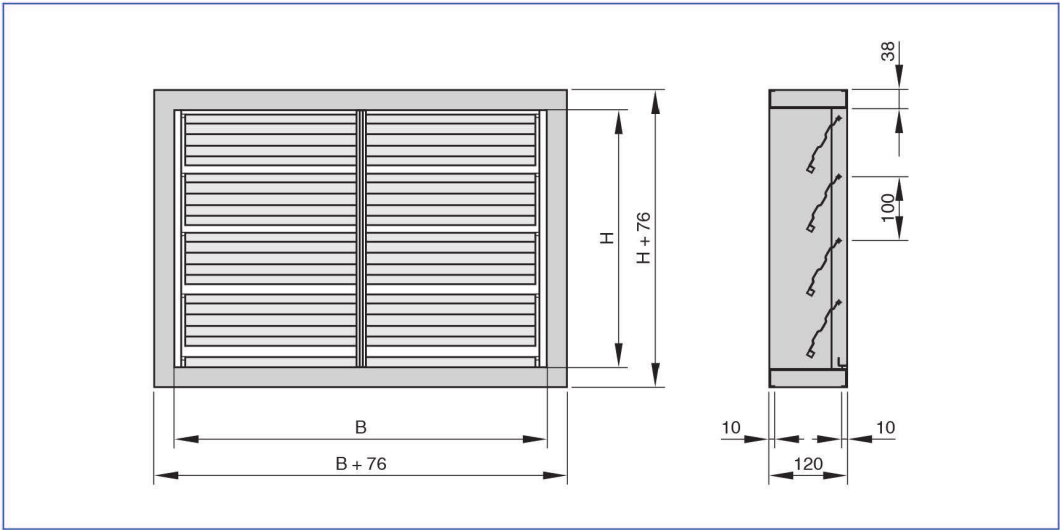
- B: 200, 400, 600, 800, 1000, 1200, 1400, 1600 mm
(intermediate sizes: 201 – 1599 mm in increments of 1 mm).
- H: 215, 315, 415, 515, 615, 715, 815, 1015, 1215, 1415, 1615 mm
(intermediate sizes: 216 – 1614 mm, in increments of 1 mm).
- Any combination of B × H.

Technical Data

Dimensions and weight

- B: 200 – 1600 mm, intermediate sizes 201 – 1599 mm in increments of 1 mm.
- H: 215 – 1615 mm, intermediate sizes 216 – 1614 mm in increments of 1 mm.
- The weight for the next larger size applies
Flow cross section to calculate the airflow velocity.
- $A = B \times H$

Unit of measure for B and H: m.



Approximately weight

H	B [mm]									
	200	300	400	500	600	800	1000	1200	1400	1600
mm	kg									
215	2	3	3	4	4	5	6	8	10	11
315	2	3	4	4	5	6	7	9	10	11
415	3	4	4	5	6	7	8	10	11	13
515	3	4	5	6	6	7	9	11	12	15
615	4	5	5	6	7	8	10	12	13	17
715	4	5	6	7	8	8	11	13	15	18
815	5	6	6	8	9	9	13	16	17	19
1015	5	6	7	9	10	11	15	18	19	20
1215	6	7	7	10	11	13	17	20	20	22
1415	6	7	8	11	12	15	18	21	22	24
1615	7	8	8	11	13	17	19	22	24	26

Technical Data

Quick sizing

Quick sizing tables provide a good overview of the volume flow rates with an airflow velocity of 2.5 m/ s. Intermediate values can be interpolated.

Width 200 – 600 mm, volume flow rate at 2.5 m/s

H	B [mm]									
	200		300		400		500		600	
mm	l/s	m³/h	l/s	m³/h	l/s	m³/h	l/s	m³/h	l/s	m³/h
215	110	396	160	576	215	774	270	972	325	1170
315	160	576	235	846	315	1134	395	1422	475	1710
415	210	756	310	1116	415	1494	520	1872	625	2250
515	260	936	385	1386	515	1854	645	2322	775	2790
615	310	1116	460	1656	615	2214	770	2772	925	3330
715	360	1296	535	1926	715	2574	895	3222	1070	3852
815	410	1476	610	2196	815	2934	1020	3672	1220	4392
1015	510	1836	760	2736	1020	3672	1270	4572	1520	5472
1215	610	2196	910	3276	1220	4392	1520	5472	1820	6552
1415	710	2556	1060	3816	1420	5112	1770	6372	2120	7632
1615	810	2916	1210	4356	1620	5832	2020	7272	2420	8712

Width 800 – 1600 mm, volume flow rate at 2.5 m/s

H	B [mm]									
	800		1000		1200		1400		1600	
mm	l/s	m³/h	l/s	m³/h	l/s	m³/h	l/s	m³/h	l/s	m³/h
215	430	1548	540	1944	645	2322	755	2718	860	3096
315	630	2268	790	2844	945	3402	1100	3960	1260	4536
415	830	2988	1040	3744	1250	4500	1450	5220	1660	5976
515	1030	3708	1290	4644	1550	5580	1800	6480	2060	7416
615	1230	4428	1540	5544	1850	6660	2150	7740	2460	8856
715	1430	5148	1790	6444	2150	7740	2500	9000	2860	10296
815	1630	5868	2040	7344	2450	8820	2850	10260	3260	11736
1015	2030	7308	2540	9144	3050	10980	3550	12780	4060	14616
1215	2430	8748	3040	10944	3650	13140	4250	15300	4860	17496
1415	2830	10188	3540	12744	4250	15300	4950	17820	5660	20376
1615	3230	11628	4040	14544	4850	17460	5650	20340	6460	23256

Quick guide

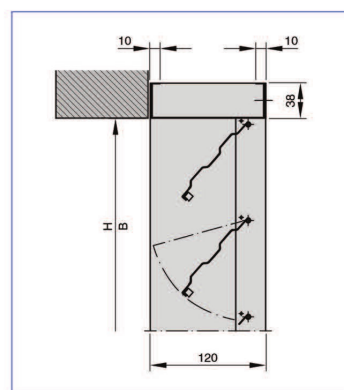
Nominal sizes	200 × 215 to 1600 × 1615 mm
Volume flow rate range	110 – 6460 l/s or 396 – 23256 m³/h at 2.5 m/s
Total differential pressure	25 Pa at 2.5 m/s
Maximum differential pressure in closing direction	100 Pa
Operating temperature	–20 to 80 °C

Technical Data

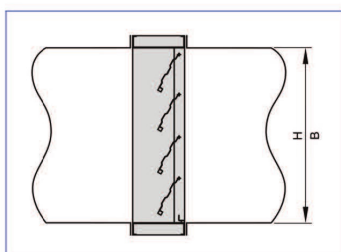
Installation and commissioning

- Horizontal airflow: Vertical installation.
- Vertical airflow: Installation into ducts with an upward airflow; horizontal installation.
- Straight upstream section required (at least $B + H$) on the positive pressure side of fans.
- Ensure a gradual start-up of fans to avoid a sudden pressure increase. Only for installation in internal spaces.
- For external walls the damper should be combined with a Type WG-KUL external weather louver.

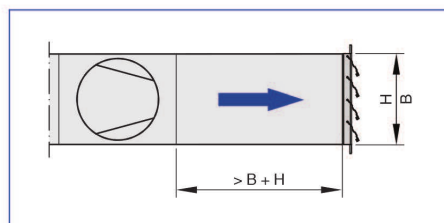
Installation into an internal wall, without installation sub frame



Duct installation



Installation on the discharge side of a fan



Performance Chart

Leakage performance

For low leakage construction

Static Pressure Drop (Pa)	Static Pressure Drop (in WC)	NRD Leakage (CFM)	Leakage Per Sq Ft (CFM/Sqft)
101	0.4	0	0
184	0.7	0	0
220	0.9	0	0
285	1.1	0	0
335	1.3	0	0
415	1.7	0	0
470	1.9	0	0
570	2.3	0	0
630	2.5	13.11	1.22
740	3.0	13.11	1.22
810	3.3	13.11	1.22
930	3.8	24.16	2.24
1020	4.1	24.16	2.24
1150	4.6	42.70	3.97

TESTING DONE ON A 1000 X 1000 MM NON-RETURN DAMPER

NON - RETURN DAMPER (N R D)

How To Order

